Tunnel dampers Type JF



Tunnel damper with centre mullion (from B > 1000 mm)



Tunnel damper with linkage and opposed action blades



Damper for wall installation, with integral encased actuator



Damper for ceiling installation, with installation subframe, thermally insulated protective actuator enclosure, and bridge



For the ventilation of and smoke extract from underground transport systems

Tunnel dampers are safety components specially designed for underground transport systems and meet the requirements of the German Guideline for the Equipping and Operation of Roadway Tunnels (Richtlinie für die Ausstattung und den Betrieb von Straßentunneln, RABT) and of the Austrian Guidelines and Provisions for Road Traffic (Richtlinien und Vorschriften für das Straßenwesen, RVS)

- Certified construction and production according to ISO 9001
- Temperature resistance of 120 minutes at 400 °C
- Excellent low leakage performance even at high pressure
- Galvanised steel, powder-coated, or stainless steel construction
- Side seals made of sprung stainless steel compensate for the longitudinal expansion of the blades at high temperatures
- Parallel or opposed action blades
- Low pressure drop due to aerofoil blades
- With electric actuators encased in thermally insulated protective enclosures

Optional equipment and accessories

- Installation subframe for installation into intermediate concrete ceilings
- Support structure for installation of multiple dampers into walls

| Туре | | Page |
|------|------------------------------------|---------|
| JF | General information | 5.1 – 2 |
| | Order code | 5.1 – 5 |
| | Technical data | 5.1 – 6 |
| | Dimensions and weight | 5.1 – 7 |
| | Specification text | 5.1 – 9 |
| | Basic information and nomenclature | 5.2 – 1 |

Variants

Product examples

Tunnel damper Type JF-S



Description



Tunnel damper Type JF

Application

- TROX tunnel dampers of Type JF are specially designed safety components that meet the RABT and RVS requirements
- For opening and closing smoke extract ducts
- Used in ventilation and smoke extract systems in underground transport systems
- Can also be used as shut-off dampers for fans
- Installation usually either above the roadway in an intermediate concrete ceiling or in the ventilation plant room
- Bespoke solutions upon request

Classification

- Machinery Directive 2006/42/EG,
 Declaration of incorporation
- Test report no. 210004049 MPA NRW (Germany)
- Stability report no. 7317/06 Afiti Licof (Spain)
- Test report no. 2007-757.01 MA 39 VFA (Austria)
- Test report no. 210005454 MPA NRW (Germany)

Variants

- JF-S: Tunnel damper with opposed action blades
- JF-P: Tunnel damper with parallel action blades

Construction

- Galvanised sheet steel, flange holes on both sides, brass bearings, seals made of stainless steel
- A4: Stainless steel sheet, flange holes on both sides, stainless steel bearings, seals made of stainless steel

Tunnel damper Type JF-P



Nominal sizes

- B = 400 2,200 mm, in 100 mm increments as standard; H = 440 - 2,175 mm, in 195 mm increments as standard
- Available also in intermediate sizes
 (B and H) of 1 mm increments
- Sizes outside of the stated ranges are available upon request
- For larger sizes several dampers can be combined and fitted on a support structure

Optional equipment

- Installation subframe
- Baffle plates
- Walk-on grilles as bridges
- Support structure

Accessories

- Actuator
- Thermally insulated enclosure
- Quadrant stay with position indicator

Special characteristics

- Excellent low leakage performance of 0.1 m³/s per m² at a differential pressure of 3000 Pa
- For high operating pressure of up to 5000 Pa
- Low pressure drop
- Maximum corrosion and temperature resistance
- Excellent fire resistance of 120 minutes at 400 °C
- Remote control with actuator

5

Parts and characteristics

- Electric open/close actuator or spring return actuator including limit switches
- Thermally insulated protective enclosure for the actuator, made of galvanised sheet steel or stainless steel sheet and faced rockwool mats
- Aerofoil blades with side seals and longitudinal tip seals

Construction features

- TROX tunnel dampers of Type JF-S/P-TD consist basically of a casing, movable blades and linkage
- Casing made from four C-sections of sheet steel, welded at the joints
- From B > 1000 mm the blades are divided by a centre mullion
- The H sides are fitted with special side seals made of stainless steel
- Blades are double skin steel sections, screwed together, with longitudinal blade tip seals made of stainless steel, for opposed or parallel action
- Remote control with an actuator which may require a thermally insulated protective enclosure (depending on application)
- Enclosure can be fitted with baffle plates in order to reduce the aerodynamic drag in the smoke extract duct

Materials and surfaces

Stainless steel construction:

- KM: (only with stainless steel construction)
 All gaps, threads, and joints of corrosionresistant steel are treated with a varnish for corrosion protection and preservation.
- Frame and blades: Stainless steel sheet, AISI 316Ti (1.4571)
- Shafts: Stainless steel, Ø 20 mm, AISI 316Ti (1.4571), surface treated with Kolsterising process
- Bearings: AISI 316Ti (1.4571)
- Linkage: AISI 316Ti (1.4571)
- Longitudinal blade tip seals:
 Stainless steel sheet, AISI 316Ti (1.4571)
- Side seals: Stainless steel sheet, AISI 316Ti (1.4571)
- Connecting elements: A4

Galvanised construction:

- Frame and blades: Galvanised sheet steel, DX51D+Z150-200NAC to EN 10327
- Shafts: Stainless steel, Ø 20 mm, AISI 303 (1.4305)
- Bearings: Brass CuZn40Pb2 (CW617N)
- Linkage: Stainless steel, AISI 304 (1.4301)
- Longitudinal blade tip seals:
 Stainless steel sheet, AISI 301 (1.4310)
- Side seals: Stainless steel sheet, AISI 301 (1.4310)
- Connecting elements: Galvanised

P1 Powder-coated construction:

- Frame and blades: Galvanised sheet steel, DX51D+Z150-200NAC to EN 10327
- Shafts: Stainless steel, Ø 20 mm, AISI 303 (1.4305)
- Bearings: Brass CuZn40Pb2 (CW617N)
- Linkage: Stainless steel, AISI 304 (1.4301)
- Longitudinal blade tip seals:
 Stainless steel sheet, AISI 316Ti (1.4571)
- Side seals: Stainless steel sheet, AISI 316Ti (1.4571)
- Powder coating: RAL (coating thickness 60 μm)

Installation and commissioning

- Tunnel dampers are installed in underground transport systems such as road tunnels or underground railway stations
- Use in ventilation and smoke extract systems in underground transport systems, installation into intermediate concrete ceilings above the roadway
- Use as fan shut-off dampers, in underground and multi-storey car parks or in ventilation plant rooms
- Simplified installation with installation subframe
- Horizontal or vertical installation
- Torsion-free installation
- Exact horizontal or vertical installation is a must
- For larger areas several dampers can be combined and fitted on a support structure

Environmental conditions,

exposure to cleaning substances, etc.:

- Normal environmental conditions are harsh, with extreme temperature and humidity changes as well as pressure waves and vibrations caused by vehicles
- Exposure to large amounts of dirt and dust, e.g. by water jets with a pressure of 6 to 7 bar, sometimes with additives such as cleaning agents, rotating cleaning brushes of cleaning vehicles, exhaust fumes from gas and diesel engines, de-icing salts such as sodium chloride or calcium chloride
- In the event of a fire, the conditions are different but no less harsh: hot fire gases, high temperatures, longitudinal expansion due to high temperatures, firefighting water, and steam

Maintenance

- Low maintenance; operational reliability is ensured even after extended stand-by use; long service life
- Maintenance-free bearings
- Regular inspection is required in spite of robust construction and highly corrosion-resistant materials. Service as required, e.g. removing contamination that impairs the function or causes corrosion

Technical data

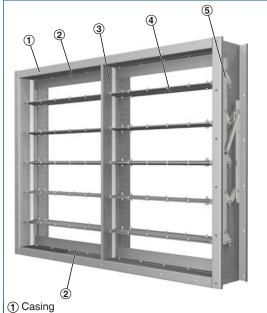
| Nominal sizes | 400 × 440 – 2200 × 2175 mm |
|-----------------------------|---|
| Volume flow rate range | 350 – 95,700 l/s or 1,260 – 344,520 m ³ /h |
| Differential pressure range | Bis 5000 Pa |
| Operating temperature | 0 – 400 °C/120 mins |
| Leakage rate | 0.1 m ³ /s per m ² at 3000 Pa |

Function

Functional description

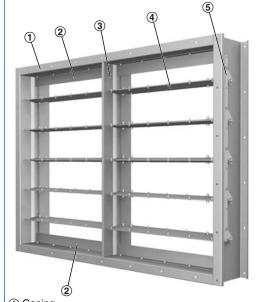
When a fire is detected, two or three dampers near the fire site open automatically; the other dampers remain usually closed. At the same time, the exhaust fans are run at maximum speed to ensure efficient smoke exhaust. This enables people to leave the danger zone, and firefighters to fight the fire.

Schematic illustration of JF-S



- 2 Travel stop (angle section)
- (3) Centre mullion (from B > 1000 mm)
- ④ Opposed blades
- (5) External linkage

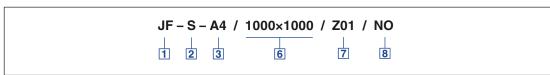
Schematic illustration of JF-P



- 1 Casing
- 2 Travel stop (angle section)
- (3) Centre mullion (from B > 1000 mm)
- Parallel blades
- 5 External linkage

Order code

JF



1 Type

JF Tunnel / industrial damper

2 Function

S OpposedP Parallel

3 Material

No entry: galvanised steel Stainless steel 1.4571

4 Operating side

No entry: on the right

L Left side

5 Linkage-to-actuator connection

No entry: on the right

L Left side

6 Nominal size [mm]

 $\mathsf{B} \times \mathsf{H}$

7 Attachments

No entry: none

Z01 Belimo BE230-12 with Promat enclosure

Z02 Schischek InMax50-SF with Promat enclosure

8 Damper blade safety function

NO Power off to OPEN NC Power off to CLOSE

9 Surface

No entry: standard construction

P1 Powder-coated, RAL CLASSIC colour (not with A4)

KM Anti-corrosive varnish (only with A4)

Gloss level RAL 9010 50 % RAL 9006 30 %

All other RAL colours 70 %

Order example

JF-P/1000x1000/Z01/NC/P1-RAL9006

Free area

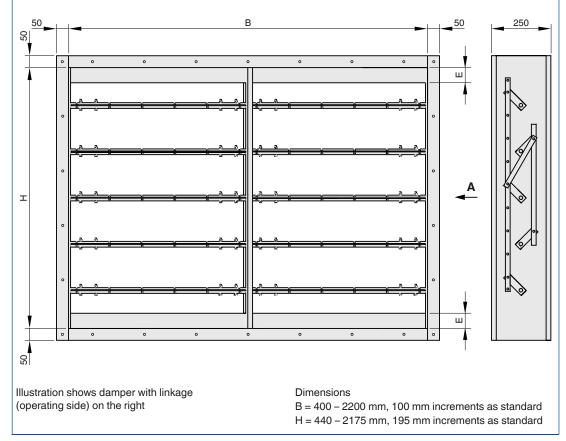
| н | | | | | B [n | nm] | | | | |
|------|------|------|------|------|------|----------------|------|------|------|------|
| П | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 | 2200 |
| mm | | | | | m | 1 ² | | | | |
| 440 | 0.13 | 0.19 | 0.26 | 0.33 | 0.39 | 0.45 | 0.52 | 0.59 | 0.65 | 0.72 |
| 635 | 0.19 | 0.29 | 0.39 | 0.49 | 0.58 | 0.68 | 0.78 | 0.88 | 0.99 | 1.09 |
| 830 | 0.26 | 0.39 | 0.53 | 0.66 | 0.78 | 0.91 | 1.05 | 1.18 | 1.32 | 1.45 |
| 1025 | 0.32 | 0.49 | 0.66 | 0.83 | 0.98 | 1.14 | 1.31 | 1.48 | 1.67 | 1.82 |
| 1220 | 0.38 | 0.59 | 0.79 | 0.99 | 1.17 | 1.37 | 1.58 | 1.78 | 1.98 | 2.19 |
| 1415 | 0.45 | 0.69 | 0.92 | 1.16 | 1.37 | 1.61 | 1.84 | 2.08 | 2.32 | 2.55 |
| 1610 | 0.51 | 0.78 | 1.06 | 1.33 | 1.56 | 1.84 | 2.11 | 2.38 | 2.65 | 2.92 |
| 1805 | 0.58 | 0.88 | 1.19 | 1.49 | 1.76 | 2.07 | 2.37 | 2.68 | 2.98 | 3.29 |
| 2000 | 0.64 | 0.98 | 1.32 | 1.66 | 1.96 | 2.30 | 2.64 | 2.98 | 3.31 | 3.65 |

Dimensions



Tunnel damper Type JF-S

JF-S with opposed blades



Weight

| - 3 | | | | | | | | | | |
|------|--------|-----|-----|------|------|------|------|------|------|------|
| н | B [mm] | | | | | | | | | |
| п | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 | 2200 |
| mm | | | | | k | g | | | | |
| 440 | 26 | 31 | 36 | 40 | 46 | 51 | 57 | 62 | 68 | 73 |
| 635 | 32 | 38 | 44 | 50 | 59 | 66 | 72 | 79 | 86 | 92 |
| 830 | 38 | 46 | 53 | 61 | 73 | 81 | 89 | 97 | 104 | 112 |
| 1025 | 45 | 53 | 62 | 71 | 86 | 95 | 105 | 114 | 123 | 132 |
| 1220 | 51 | 61 | 71 | 81 | 100 | 110 | 121 | 131 | 142 | 152 |
| 1415 | 57 | 69 | 80 | 91 | 114 | 125 | 137 | 149 | 160 | 172 |
| 1610 | 64 | 76 | 88 | 101 | 127 | 140 | 153 | 166 | 179 | 192 |
| 1805 | 70 | 84 | 97 | 111 | 141 | 155 | 169 | 183 | 197 | 212 |
| 2000 | 77 | 91 | 106 | 121 | 154 | 169 | 185 | 201 | 216 | 219 |
| 2175 | 79 | 94 | 108 | 123 | 157 | 172 | 188 | 204 | 219 | 234 |

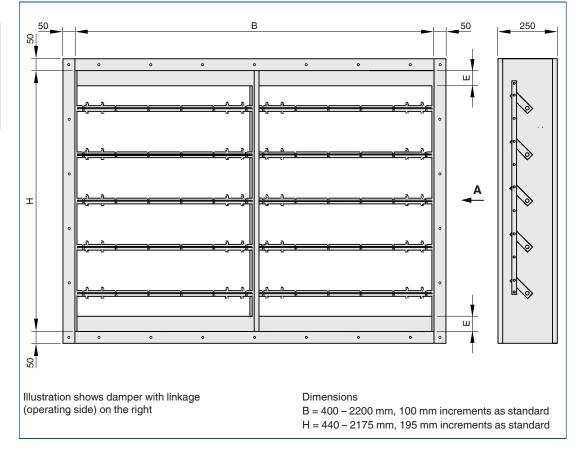
Standard sizes

| н | No. of blades | E |
|------|---------------|------|
| mm | - | mm |
| 440 | 2 | 26.5 |
| 635 | 3 | 26.5 |
| 830 | 4 | 26.5 |
| 1025 | 5 | 26.5 |
| 1220 | 6 | 26.5 |
| 1415 | 7 | 26.5 |
| 1610 | 8 | 26.5 |
| 1805 | 9 | 26.5 |
| 2000 | 10 | 26.5 |

Dimensions

Tunnel damper Type JF-P

JF-P with parallel blades



Intermediate sizes

| н | No. of blades | E |
|-------------|---------------|--------------|
| mm | - | mm |
| 430 - 624 | 2 | 21.5 - 118.5 |
| 625 - 819 | 3 | 21.5 - 118.5 |
| 820 - 1014 | 4 | 21.5 - 118.5 |
| 1015 - 1209 | 5 | 21.5 - 118.5 |
| 1210 - 1404 | 6 | 21.5 - 118.5 |
| 1405 - 1599 | 7 | 21.5 - 118.5 |
| 1600 - 1794 | 8 | 21.5 - 118.5 |
| 1795 - 1989 | 9 | 21.5 - 118.5 |
| 1990 - 2175 | 10 | 21.5 - 118.5 |

Description

This specification text describes the general properties of the product. Texts for variants can be generated with our Easy Product Finder design programme. TROX tunnel dampers are specially designed safety components to control the volume flow rate of the extract air from tunnels; they meet the RABT and RVS requirements. Units consist basically of a casing, movable blades and linkage. Sprung steel side seals allow for the longitudinal expansion of the components at temperatures up to 400 °C for 120 minutes and ensure very low leakage rates even at high pressures.

Construction

- Galvanised sheet steel, flange holes on both sides, brass bearings, seals made of stainless steel
- A4: Stainless steel sheet, flange holes on both sides, stainless steel bearings, seals made of stainless steel

Special characteristics

- Excellent low leakage performance of 0.1 m³/s per m² at a differential pressure of 3000 Pa
- For high operating pressure of up to 5000 Pa
- Low pressure drop
- Maximum corrosion and temperature resistance
- Excellent fire resistance of 120 minutes at 400 °C
- Remote control with actuator

Technical data

- Nominal sizes: 400 × 440 2200 × 2175 mm
- Volume flow rate range:
 350 to 95,700 l/s or 1,260 to 344,520 m³/h
- Differential pressure: up to 5000 Pa
- Operating temperature: 0 400 °C/120 mins
- Leakage rate: 0.1 m³/s per m² at 3000 Pa

Sizing data

| _ | Ÿ | [m³/h |
|---|---------------------------------------|--------|
| _ | Δp _{st} | [Pa |
| _ | L _{wa} Air-regenerated noise | [dB(A) |

Order options

| | _ | |
|---|----|----|
| 1 | Tν | DE |
| | | |

JF Tunnel / industrial damper

2 Function

□ S Opposed□ P Parallel

3 Material

No entry: galvanised steel

☐ A4 Stainless steel 1.4571

4 Operating side

No entry: on the right

☐ L Left side

5 Linkage-to-actuator connection

No entry: on the right

☐ L Left side

6 Nominal size [mm]

 $B \times H$

7 Attachments

No entry: none

□ **Z01** Belimo BE230-12

with Promat enclosure

☐ **Z02** Schischek InMax50-SF

with Promat enclosure

8 Damper blade safety function

| \square NO | Power off to OPEN |
|--------------|--------------------|
| \square NC | Power off to CLOSE |

9 Surface

No entry: standard construction

☐ P1 Powder-coated, RAL CLASSIC colour

(not with A4)

☐ **KM** Anti-corrosive varnish (only with A4)

Gloss level

RAL 9010 50 % RAL 9006 30 %

All other RAL colours 70 %

Tunnel dampers Basic information and nomenclature



Product selection

Tunnel dampers

Basic information and nomenclature

Product selection

| | Tunnel dampers | | | |
|--|---|---|--|--|
| | JF-S | JF-P | | |
| Casing and blades | | | | |
| Galvanised sheet steel | • | • | | |
| Galvanised sheet steel, powder-coated, RAL colour | • | • | | |
| Stainless steel 1.4571 | • | • | | |
| Rotation | | | | |
| Parallel | | • | | |
| Opposed | • | | | |
| Dynamics | | | | |
| External linkage | • | • | | |
| Nominal sizes | | | | |
| Width | 400 – 2200 mm | 400 – 2200 mm | | |
| Increments | 1 mm | 1 mm | | |
| Width subdivided | • | • | | |
| Height | 440 – 2175 mm | 440 – 2175 mm | | |
| Increments | 1 mm | 1 mm | | |
| Height subdivided | • | • | | |
| Casing | | | | |
| Depth | 250 mm | 250 mm | | |
| Areas of application | | | | |
| Temperature resistance | 400 °C for 120 mins | 400 °C for 120 mins | | |
| Closed blade air leakage | 0.1 m ³ /s per m ² at 3000 Pa | 0.1 m ³ /s per m ² at 3000 Pa | | |
| Equipment and accessories | | | | |
| Installation subframe for installation into intermediate concrete ceilings | • | • | | |
| Support structure for wall installation of subdivided construction | • | • | | |
| • | Possible | | | |
| Not possible | | | | |

